

UNCASED CONTAINERS		PACKED 48/CASE		PACKED 24/CASE		PACKED 12/CASE		PACKED 6/CASE		
LOT SZ CONTAIN.	NO. TO EXAMINE	LOT SIZE (CASES)	CASES TO EXAMIN E	LOT SIZE (CASES)	CASES TO EXAMIN E	LOT SIZE (CASES)	CASES TO EXAMINE	LOT SIZE (CASES)	CASES TO EXAMINE	NUMBER ABNORMAL CONTAINER S TO DISCONTIN
192 or less	all	1 - 4	all	1 - 8	all	1 - 16	all	1 - 32	all	3
193 - 288	192	4 - 6	4	8 - 12	8	16 - 24	16	32 - 48	32	5
289 - 384	all - 298	6 - 8	6	12 - 16	12	24 - 32	25	48 - 64	all - 50	6
385 - 576	363	8 - 12	8	16 - 24	15	32 - 48	30	64 - 96	61	7
577 - 912	433	12 - 19	9	24 - 38	18	48 - 76	36	96 - 152	72	8
913 - 1488	480	19 - 31	10	38 - 62	20	76 - 124	40	152 - 248	80	9
1489 - 3408	529	31 - 71	11	62 - 142	22	124 - 284	44	248 - 568	88	10
3409 or more	576	71 or more	12	142 or more	24	284 or more	48	568 or more	96	11

\*For a given lot size, when the specified number of abnormal containers is found, discontinue the examination and collect the abnormals ONE NORMAL CONTAINER TAKEN FROM EACH OF 12 CASES. Open additional cases, if necessary, to meet this requirement. When the maximum number of containers/cases have been examined, always collect a sample as directed above, if one or more abnormal containers have been found. IT IS ABSOLUTELY NECESSARY TO INCLUDE ON THE COLLECTION REPORT THE LOT SIZE, THE NUMBER CONTAINERS EXAMINED, AND THE NUMBER OF ABNORMAL CONTAINERS FOUND BY TYPE (E.G., HARD SWELLS)